# Safety Relief Valve HON 873



**PRODUCT INFORMATION** 

Serving the Gas Industry Worldwide



## SAFETY RELIEF VALVE HON 873

Application, Characteristics, Technical Data

## Application

- for venting gas leakages
- for offtake stations in gas transmission and distributing systems, for industrial and power plant supply
- suitable for natural gas according to DVGW G 260, other gases on request

## Characteristics

- direct acting, spring loaded, with proportional opening characteristic
- safe operation

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- high response accuracy
- no vent line needed
- simple maintenance

TECHNICAL DATA		
max. operating pressure PS		100 bar
connections		<ul> <li>solderless pipe connection with cutting ring to DIN 2353, for pipe outer diameter inlet: 12 mm / outlet: 20 mm, 25 mm</li> </ul>
response precision cate- gories	10 bar to 25 bar ≥ 25 bar to 100 bar	AG 2,5 AG 1
valve seat diameter		24 mm
smallest flow diameter		8 mm
venting of the spring housing		internal, via the outlet connection
material	body parts internal parts valve sealing disc sealings	aluminium alloy, copper-zinc alloy aluminium alloy, copper-zinc alloy plastic material NBR
temperature range		-20°C to +60°C
function and strength		acc. to DIN EN 334
DIN-DVGW-RegNo.		NG-4305AT0376
CE-sign to PED		Honeywell CE 0085
TÜV-component testing		acc. to AD-leaflet A2 and Vd TÜV-leaflet

## SAFETY RELIEF VALVE HON 873

Dimensions, Design and Operation

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The safety relief valve (SBV) HON 873 is designed to protect station parts from exceedingly high pressure. It consists of the pressure retaining body parts and the internal parts important for function. The pressure to be controlled takes effect on the comparator designed as a valve plate. If the pressure in the system exceeds the value pre-determined by the setpoint spring, the valve opens and the gas is discharged via the outlet connection. If the pressure to be controlled falls below the response pressure (adjusted value), the valve closes automatically. The closing spring of the moving valve sleeve prevents an overcharge of the valve sealing disc, should the pressure to be controlled fall below a certain value. Then the force of the pre-tensioned setpoint spring is compensated by the body via the piston. In order to avoid unwanted changes in the setpoint, the adjusting screw is countered. A sealed protection cap prevents unpermitted setpoint alterations.



 Type Description (example):
 HON 873 - E12 / E20 - F

 Type
 HON 873

 connection inlet
 E12

 connection outlet E20/E25
 E20 / E25

 setpoint spring
 response pressure

 F1
 10 to 50 bar

 F2
 40 to 100 bar

#### For More Information

To learn more about Honeywell's Advanced Gas Solutions, visit www.honeywellprocess.com or contact your Honeywell account manager

#### GERMANY

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